IN8140 ULTI Rack







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3 **Loosely** secure the middle inner fixing brackets to the inside of the vehicle by inserting the M6 1/4 turn nut inserts (FX4025) into the positions shown below. Then place the middle inner bracket in position and loosely bolt into the M6 1/4 turn inserts using M6x20 hex bolts, M6 shakeproof washers and M6 washers.

Please note the cable trim may have to be removed. This trim can be refitted after the inner bracket has been secured.



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Loosely secure the rear inner fixing brackets to the inside of the vehicle by inserting the M6 1/4 turn nut inserts (FX4025) into the positions shown below. Then place the rear inner bracket in position and loosely bolt into the M6 1/4 turn inserts using M6x20 hex bolts, M6 shakeproof washers and M6 washers.



5 **Loosely** secure the front inner fixing brackets to the inside of the vehicle. Where a sliding door is present remove the 2X star drive screws, place front inner bracket in position and refit star drive screws as shown in fig.1. (Do not remove door rail bracket)

Where a sliding door is not present insert the M6 1/4 turn nut inserts (FX4025) into the positions shown in fig.2. Then place the front inner bracket in position and loosely bolt into the M6 1/4 turn nut inserts using M6x20 hex bolts, M6 shakeproof washers and M6 washers.





STAR DRIVE FIXING (X2) DOOR RAIL BRACKET

M6 1/4 TURN INSERT LOCATIONS

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Secure the roof brackets by bolting down through the fixing points and through the 6 inner fixing brackets using M8x40 hex bolts, M8 washers and rubber washers, secure under the roof using M8 flange nuts.



8 Adjust the roof bars to ensure that they're evenly spaced on the vehicle.

Loosely secure roof bars to the roof brackets using M8x55 coach bolts and M8 7 flange nuts.











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Place the remaining roof bars into position. See page 2 for the recommended distances between the roof bars. Once in position push on the lever to secure in place.



Assemble the roller spigot, M8x20 hex bolt and M8 shakeproof washer together. Place the assembly into the roller. Slide the roller onto the spigot fitted in step 17 and drop the other end into position. Tighten using the supplied tool (ME0182).



Secure the roller spigot to the **left hand roller bracket only** using a M8x20 hex bolt and a M8 shakeproof washer. Ensure that the shakeproof is on the inside of the roller bracket and that the spigot sits flush / straight. Tighten using the supplied tool.



19 Push the plastic bungs into position (X4).





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Once fitted check fixings and parts to ensure they have been fully secured and tightened. Regularly check all fixings.



NOTES:

Maximum load capacity: 150KG (Including rack weight - please refer to page 2.) (Maximum load must be in accordance with the vehicle manufacturer's load bearing capacity. Please refer to the vehicles handbook.). Regularly check all fixings.

Retain these instructions for future reference.